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EEMB CO., LTD

Li-ion Battery Specification

锂离子电池
产品规格书

Model 型号:	LIR10440
Capacity 容量:	350mAh

Prepared 编制	Checked 审核	Approved 批准

Customer 客户名称:

Customer Approval (Customer confirmation) 客户确认:

Signature 签字	Checked 审核	Approved 批准

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1. Scope 适用范围

This product specification defines the requirements of the rechargeable lithium-ion battery supplied to the customer by EEMB Co., Ltd.

本产品规格书适用于 EEMB 提供的锂离子电池。

2. Battery Pack Basic Characteristics 电池组合产品基本特性

No.	Item 项目		Characteristics 性能指标	Remark 备注
2.1	Model 型号		LIR10440	
2.2	Capacity 容量	Nominal Capacity 标称容量	350mAh	0.2C ₅ A
2.3	Nominal Voltage 额定电压		3.7V	
2.4	Internal Impedance 内阻		≤80mΩ	AC 1KHz(50% charge)
2.5	Standard Charge 标准充电	Charge Method 充电方法	0.5 C ₅ A×7.5hrs	
		Max. Charge Voltage 最大充电电压	4.2V	
		Max. Charge Current 最大充电电流	1C ₅ A	
2.6	Fast Charge 快速充电	Charge Method 充电方法	1 C ₅ A×2.5hrs	
		Max. Current 最大放电电流	2 C ₅ A	
		Cut-off Voltage 放电终止电压	2.75V	
2.7	Weight 重量		Approx. 8.9±0.1g	
2.8	Operation Temperature 操作温度		Charge 充电	0°C~45°C 32°F~113°F
			Discharge 放电	-20°C~60°C -4°F~140°F
			Storage 贮存	-20°C~45°C -4°F~113°F

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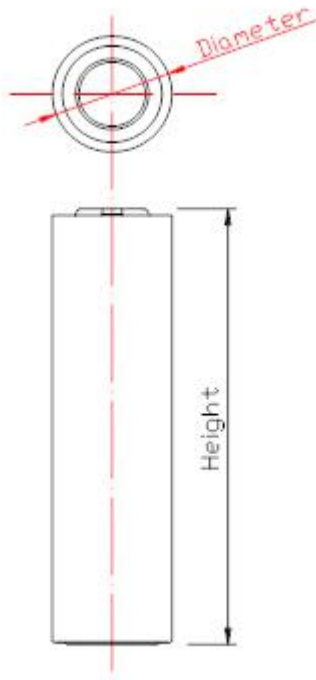
3. Appearance 外观

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or middle deformation.

电池表面无划伤、裂纹、脏点、锈蚀、变形、变色、漏液等缺陷，中间无翘起。

4. Battery Pack Shape and Dimensions (Unit: mm)

电池组合产品外形及尺寸（单位：mm）



Item 项目	Specification 规格
D	10.0±0.3
H	44.0±0.5

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5. Battery Cell Electrical Characteristics 电性能测试

No.	Item 项目	Criteria 标准	Test Instructions 测试方法
5.1	常温放电性能 Room temperature discharge performance	放电容量/标称容量×100% Discharge capacity/nominal capacity × 100% A) 0.2C5A ≥100% B) 0.5C5A ≥98% C) 1C5A ≥95% D) 2C5A ≥85% 充放电曲线应平稳光滑 Charge and discharge curves should be smooth	Under 1 standard atmospheric pressure, ambient temperature of 25°C±5°C, relative humidity of 45% to 80% of the conditions, the battery 0.5C standard charge (the following if not otherwise specified, are placed under this condition, according to this charging method), Set aside 10min, respectively 0.2C5A, 0.5C5A, 1C5A, 2C5A discharge to the lower limit voltage 2.75V, cycle three times, once a meet the standard, which meets the standard requirements (the same below). 在 1 标准大气压, 环境温度 25°C±5°C, 相对湿度为 45%~80% 的条件下, 电池 0.5C 标准充电后 (以下若没有特别说明, 均在此条件下放置, 皆按此充电方式), 搁置 10min, 分别以 0.2C5A、0.5C5A、1C5A、2C5A 进行放电至下限电压 2.75V, 循环三次, 当有一次达到标准, 即达到标准要求 (下同)。
5.2	贮存性能 Storage Performance	0.2C5A 放电时间 贮存 3 个月的电池≥4.5h; 贮存 6 个月的电池≥4.25h; 贮存 12 个月的电池≥4h。 0.2C5A discharge time Battery storage for 3 months ≥ 4.5h; Battery for 6 months ≥4.25h Battery storage 12 months ≥ 4h.	The initial capacity of the battery was measured. After the battery was charged to 3.80±0.02V, the initial state of the battery before storage was measured. The battery was stored at room temperature for 3 months, 6 months and 12 months respectively, and the final state of the battery was measured. 0.2C cycle 3 times to record the battery discharge time. 测量电池的初始容量, 电池充电至 3.80±0.02V 后, 测量电池存储前的初始状态, 分别室温贮存 3 个月、6 个月、12 个月, 测量电池的初始状态, 然后以 0.5C/0.2C 循环 3 次记录电池的放电时间。
5.3	Cycle Life 循环寿命	容量≥标称容量*80% Capacity ≥ Nominal capacity * 80%	The initial state and initial capacity of the battery were measured and the final state of the battery was measured after 300 cycles of 0.5C/0.5C. 1C initial discharge platform ≥ 20min. 测量电池的初始状态和初始容量, 进行 0.5C/0.5C 循环 300 次后测量电池的初始状态。1C 初始放电平台≥20min.

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5.4	Capability of keeping electricity 荷电保持能力	剩余容量≥标称容量*85% 恢复容量≥标称容量*90% 开路电压减小率≤3% 内阻增加率≤20% Remaining capacity ≥ nominal capacity * 85% Recovery capacity ≥ nominal capacity * 90% Open circuit voltage reduction rate ≤ 3% Internal resistance increase rate ≤ 20%	Measure the initial state and initial capacity of the battery. After the standard charge of the battery, open the circuit for 30 days to measure the final state of the battery. Discharge to 2.75V with 0.5C5A to measure the remaining capacity of the battery. Measure the recovery capacity of the battery with 0.5C/0.5C. Can be recycled three times, when once meet the standard, that is, meet the standard requirements. 测量电池的初始状态和初始容量，电池标准充电后，开路放置30天，测量电池最终状态；以0.5C5A放电至2.75V，测量电池的剩余容量；0.5C/0.5C测量电池的恢复容量。可循环三次，当有一次达到标准，即达到标准要求。
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6. Battery Cell Acclimatization Characteristics 电芯环境适应性能

No.	Item 项目	Criteria 标准	Test Instructions 测试方法
6.1	热循环性能 Thermal cycling performance	电池不冒烟、不起火、不爆炸。 The battery does not smoke, can not afford to fire, does not explode.	Battery standard charge, the environment temperature is 75±2°C open conditions for 48h, open at -20°C for 6h, open at room temperature for 24h, observe the appearance of the battery changes. 电池标准充电后，在环境温度为75±2°C的条件下开路放置48h，后在-20°C条件下开路放置6h，后在室温条件下开路放置24h，观察电池外观变化。
6.2	恒定湿热性能 Constant hot and humid performance	搁置后放电容量/标称容量×100%>60% 电池外观无明显变形、无锈蚀、不冒烟、防爆口未打开、不爆炸 Stand-by discharge capacity/ nominal capacity × 100% > 60% No apparent deformation of the battery appearance, no rust, no smoke, explosion-proof mouth is not open, do not explode.	Battery standard charge, placed in a temperature of 40±5 °C, relative humidity of 95% of the constant temperature and humidity box, set aside 168h, remove the battery set aside 2h, 1C5A discharge to 2.75V. 电池标准充电后，置于温度为40±5°C，相对湿度为95%的恒温恒湿箱中，搁置168h后，取出电池搁置2h，以1C5A放电至2.75V。

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6.3	跌落性能 Drop performance	<p>放电时间不少于 51min; 电池不冒烟、不起火、不爆炸。 Discharge time not less than 51min; The battery does not smoke, can not afford to fire, does not explode.</p>	<p>After the battery is fully charged, measure the initial state of the battery and drop the battery sample from the height (minimum point height) of 1.2m to the board from the positive and negative XYZ directions. After the drop is completed, the final state of the battery is measured, and then discharged to 2.75V at 1C5A to measure the discharge time of the battery. 电池标准充电后，测量电池的初始状态，将电池样品由高度（最低点高度）为 1.2m 的位置从 XYZ 正负六个方向自由跌落到木板上。跌落完成后测量电池的最终状态，然后以 1C5A 放电至 2.75V，测量电池的放电时间。</p>
6.4	不同温度下的 放电性能 Discharge performance at different temperatures	<p>放电容量/标称容量×100% A)60 °C时≥95%; B)0 °C时≥85%; C)-10 °C时≥70%; D)-20 °C时≥60%。 电池不冒烟、不爆炸、不起火。 Discharge capacity / nominal capacity × 100% A) ≥95% at 60 °C; B) ≥85% at 0 °C; C) ≥70% at -10 °C; D) ≥60% at -20 °C. The battery does not smoke, does not explode, can not afford to fire.</p>	<p>The initial capacity and initial state of the battery were measured. After the battery was fully charged, the battery was allowed to stand at a constant temperature of 60±2°C for 3h, discharged at 0.5C5A to 2.75V, and then charged at room temperature according to standard conditions of 0±2°C/10±2°C/-20±2°C in the order of the corresponding constant temperature for 20h, 0.5C5A to measure the corresponding termination capacity of the battery, and finally set aside at room temperature for 2h to measure the final state of the battery to observe the battery appearance changes. 测量电池的初始容量和初始状态，电池标准充电后，在 60±2°C 条件下恒温搁置 3h、以 0.5C5A 放电至 2.75V，然后在室温条件下标准充电，依此按照 0±2 °C/-10±2 °C/-20±2 °C 的顺序在相应的恒温条件下搁置 20h，以 0.5C5A 测量电池对应的终止容量，最后在室温状态下搁置 2h 测量电池的最终状态，观察电池外观变化。</p>
6.5	振动环境 适应性 Vibration environment adaptability	<p>剩余容量≥标称容量*95% 电压衰减≤0.5% 电池内阻增大率≤20% 电池外观无明显损伤、不冒烟、不爆炸 Remaining capacity ≥ nominal capacity * 95% Voltage decay ≤0.5% Battery resistance increase rate ≤ 20% Battery appearance no obvious damage, no smoke, no explosion</p>	<p>Battery standard charge, the initial state of the battery is measured, installed in the vibration table, according to the following vibration frequency and the corresponding amplitude adjustment of the test equipment, X, Y, Z direction of each direction from 10Hz ~ 55Hz cyclic sweep vibration 30min, sweep rate 1oct / min: A) Vibration frequency: 10Hz ~ 30Hz Displacement amplitude (single amplitude): 0.38mm B) Vibration frequency: 30Hz ~ 55Hz Displacement amplitude (single amplitude): 0.19mm. After the end of the battery test battery status, observe the battery appearance changes 电池标准充电后，测量电池初始状态，安装在振动台面上，按下面的振动频率和对应的振幅调整好试验设备,X、Y、Z 三个方向每个方向上从 10Hz ~ 55Hz 循环扫频振动 30min，扫频速率为 1oct/min: A)振动频率：10Hz~30Hz 位移幅值（单振幅）：0.38mm B)振动频率：30Hz~55Hz 位移幅值（单振幅）：0.19mm</p>

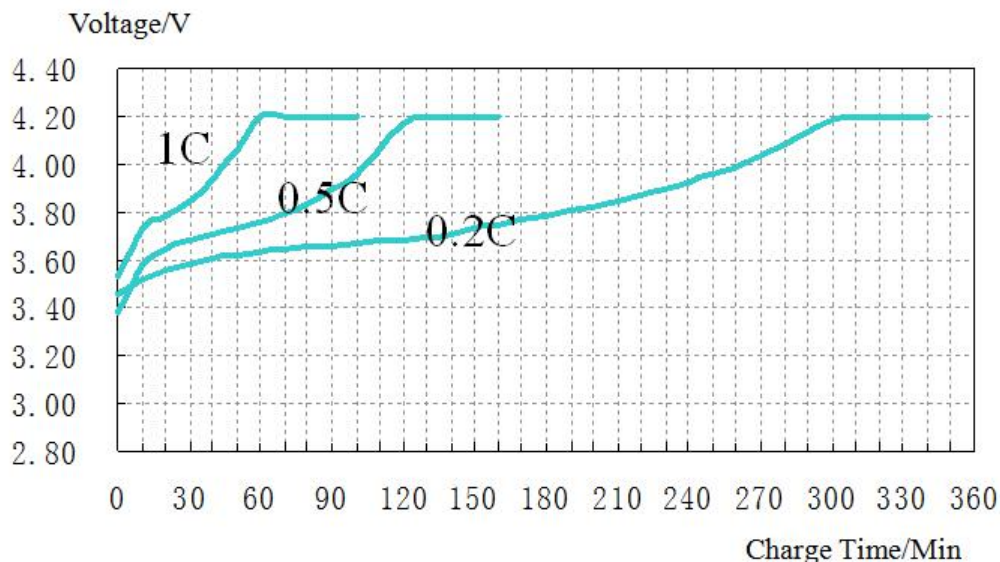
7. Battery Cell Safety Characteristics 电芯安全性能

7.1	过充性能 Over charge performance	不爆炸、不起火、最高温度<130℃。 No explosion, no fire, The maximum temperature <130 °C.	Battery standard charge, the initial state of measuring the battery to ensure that the battery state is normal (the same below), to 1 C5A current charge to 4.8V, and then transferred to the constant charge until the current 0.01C5A termination, observe the battery temperature and appearance changes. 电池标准充电后，测量电池的初始状态，保证电池状态正常（下同），以 1 C5A 电流充电至 4.8V，然后转恒压充电至截至电流 0.01C5A 时终止，观察电池的温度及外观变化。
7.2	过放性能 Over discharge performance	No explosion, no fire. 不起火,不爆炸。	After the standard battery charge, measure the initial capacity of the battery, measure the initial state of the battery, and discharge it to 2.75V with 1C5A. Then, connect the positive and negative electrodes of the battery with 10 Ω for 14 days. Measure the final state of the battery. 电池标准充电后，测量电池的初始容量，测量电池初始状态，以 1C5A 进行放电至 2.75V，然后用 10Ω 的电阻将电池正负极相连，搁置 14 天。测量电池的最终状态。
7.3	常温短路性能 Room temperature short circuit performance	不爆炸、不起火、最高温度<130℃。 No explosion, no fire, The maximum temperature <130 °C.	After the standard battery charge, the initial state of the battery is measured and placed in an explosion-proof glass directly short-circuit its positive and negative (total line resistance of not more than 50m Ω), the test ends when the battery temperature drops to about 10 °C lower than the peak value. Observe the battery temperature and appearance changes. 电池标准充电后，测量电池的初始状态，置于防爆玻璃罩中直接短路其正负极（线路总电阻不大于 50mΩ），当电池温度下降到比峰值约低 10 °C 时试验结束。观察电池的温度及外观变化。
7.4	高温短路性能 High temperature short circuit performance	不爆炸、不起火、最高温度<130℃ No explosion, no fire, The maximum temperature <130 °C	After the battery is charged, the initial state of the battery is measured and placed in an explosion-proof box of 60 ± 2 °C. After being placed for 3h, the battery is directly short-circuited with its positive and negative electrodes (the total resistance of the line is not more than 50mΩ). During the test, the battery temperature changes. When the peak is about 10 °C lower, the test is ended. Observe the battery temperature and appearance changes. 电池充电后，测量电池的初始状态，置于 60±2℃ 防爆箱中，放置 3h 后直接短路其正负极（线路总电阻不大于 50mΩ），试验过程监视电池温度变化，当电池温度下降到比峰值约低 10 °C 时，结束试验。观察电池的温度及外观变化。

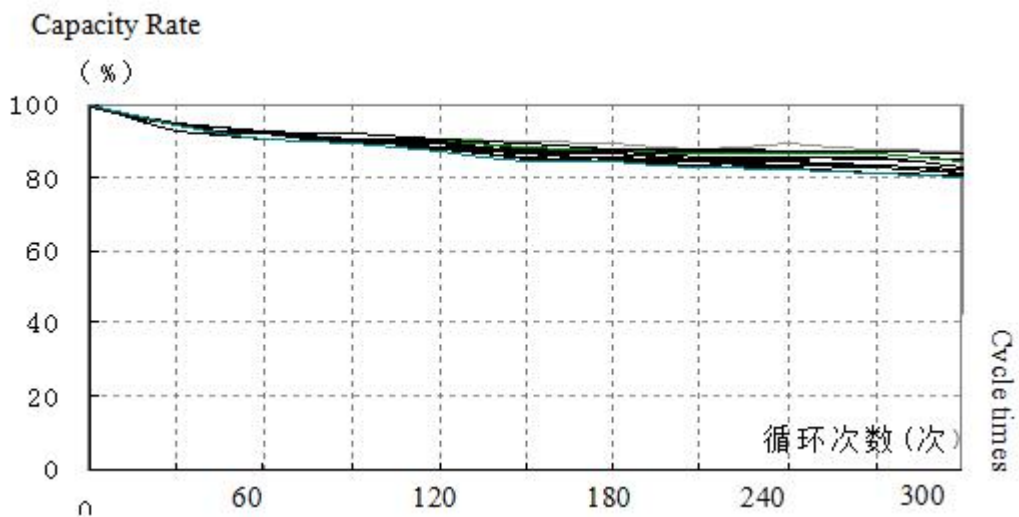
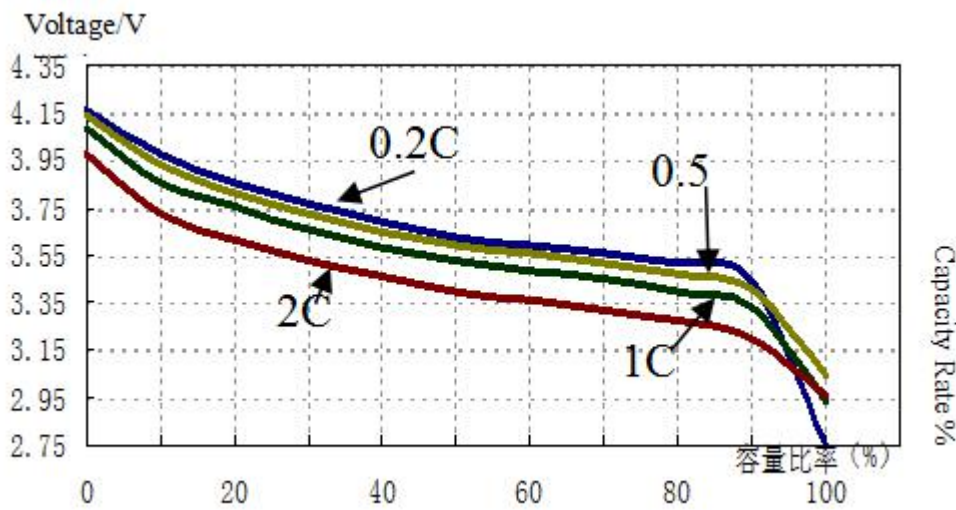
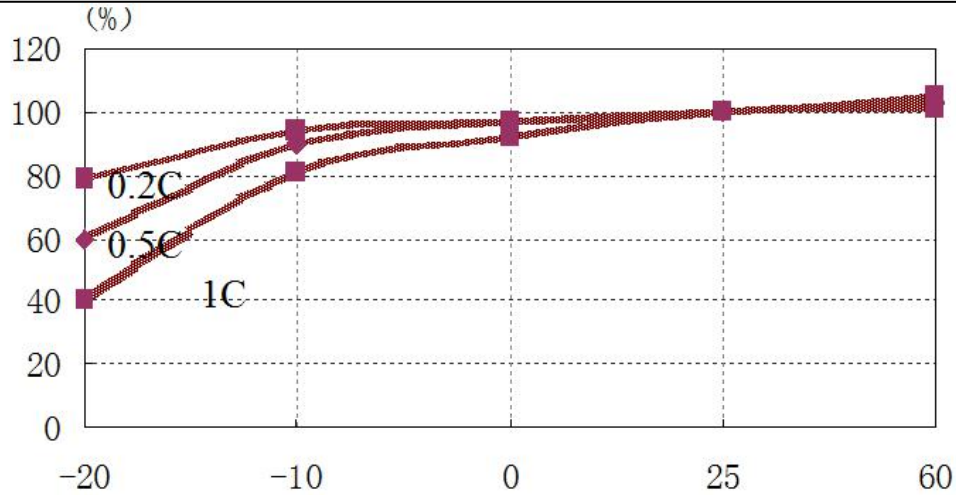
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7.5	重物冲击性能 Heavy impact performance	不爆炸、不起火、 No explosion, no fire,	Battery Standard After charging, the initial state of the battery is measured, placed on a flat surface and connected to a thermocouple. A rod with a diameter of 15.8mm is placed in the middle of the height direction of the battery, so that a weight of 9.1kg drops freely from a height of 610mm To the impact table, observe the battery appearance and temperature changes. 电池标准充电后，测量电池的初始状态，放在平面上，并与热电偶相连，将一直径为 15.8mm 的棒放在电池高度方向中间位置，让重量 9.1kg 的重物从 610mm 高度自由垂落至冲击台面，观察电池外观及温度变化。
7.6	压缩安全性能 Compressed security	不爆炸、不起火、 最高温度<130℃ No explosion, no fire, The maximum temperature <130 °C	The initial state of the battery is measured. After the standard battery is charged, it is connected with the thermocouple and placed in two iron flat molds. The instantaneous compression is performed with the maximum pressure of 13KN and the temperature and appearance of the battery are observed. 测量电池的初始状态，电池标准充电后，与热电偶相连，放置于两铁制平面模具中，用 13KN 的最大力压力进行瞬间压缩，观察电池的温度及外观变化。
7.7	热冲击安全性能 Thermal shock safety	不爆炸、不起火、 No explosion, no fire,	The initial state of the battery is measured. After the battery is fully charged, the battery is placed in a hot box and connected with a thermocouple. The temperature is raised to 130℃±2℃ at a rate of (5℃ ±2℃)/min and kept at 10Min. Observe the battery appearance changes. 测量电池的初始状态，电池标准充电后，放置于热箱中，并与热电偶相连，温度以（5℃ ± 2℃）/min 的速率升至 130℃ ± 2℃ 并保温 10Min。观察电池外观变化。

8. Characteristic Curve 特征曲线图



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9. Warranty 保质期

6 months warranty for sample battery after date of production. One year warranty for finished battery after the date of production.

样品电池保质期为（出厂之日起）半年；产品电池保质期为（出厂之日起）1年。

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10. Matters Needing Attention 注意事项

Strictly observes the following needing attention. EEMB will not be responsible for any accident occurred by handling outside of the precautions in this specification.

您必须严格遵守下述电池使用注意事项。对于没有按照以下注意事项所造成的任何意外事故，EEMB 不承担任何责任。

! Danger 危险

- Strictly prohibits heat or throw cell into fire.
严禁把将电池投进火中或进行加热。
- Strictly prohibits throw and wet cell in liquid such as water、gasoline or drink etc.
严禁把电池投入液体中，如水、汽油、饮料等，也不要把电池弄湿。
- Strictly prohibits use leave cell close to fire or inside of a car where temperature may be above 60°C.
Also do not charge / discharge in such conditions.
禁止在火源附近或温度超过 60°C 的轿车中使用或遗留电池，也不要这些环境中进行充放电。
- Strictly prohibits put batteries in your pockets or a bag together with metal objects such as necklaces. Hairpins, coins, or screws. Do not store or transportation batteries with such objects.
禁止把电池同项链、发夹、硬币或螺钉等金属品一起放在兜中或包中，也不要把电池同上述物品一起储存或运输。
- Strictly prohibits short circuit by any way.
禁止任何形式对电池短路。
- Do not place Cell in a device with the (+) and (-) in the wrong way around.
在装入设备时注意电池的正负极不要反装。
- Strictly prohibits pierce Cell with a sharp object such as a needle.
禁止使用锐利的物品刺穿电池。
- Strictly prohibits disassemble or modify the cell.
禁止对电池进行分解。
- Strictly prohibits welding a cell directly.
禁止直接对电池进行焊接。
- Do not use a Cell with serious scar or deformation.
禁止使用已经损坏的电池。
- Thoroughly read the user's manual before use, inaccurate handling of lithium-ion rechargeable cell may cause leakage, heat, smoke, an explosion, or fire, capacity decreasing.
在使用之前请详细阅读操作说明书，不适当的操作可能引起电池变热、着火、爆炸、毁坏或电池容量的衰减。

! Warning 警告

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
在使用电池之前，应详细阅读操作指南并对使用中的注意事项有足够深刻的理解。
- Strictly prohibits put cell into a microwave oven, dryer, or high-pressure container.
禁止把电池放加热器皿、洗衣机或高压容器中。

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- Strictly prohibits use cell with dry cells and other primary batteries, or new and old battery or batteries of a different package, type, or brand. 禁止把电池同干电池或其它原电池或者新旧电池一起使用, 也不要同不同包装、不同型号或不同品牌的电池一起使用。
- Stop charging the Cell if charging is not completed within the specified time.
如果在规定的充电时间内充电没有结束, 停止充电。
- Stop using the Cell if abnormal heat, odor, discoloration, deformation or abnormal condition is detected during use, charge, or storage.
在使用、充电或储存期间如发现电池有变热、散发气味、变色、变形或其它反常之处停止使用。
- Keep away from fire immediately when leakage or foul odor is detected.
当发现电池漏液或散发出难闻的气味时立即远离。
- If liquid leaks onto your skin or clothes, wash well with fresh water immediately.
如果电解液渗漏到您的皮肤或衣服上, 立刻用大量清水冲洗。
- If liquid leaking from the Cell gets into your eyes, do not rub your eyes. Wash them well with clean edible oil and go to see a doctor immediately.
如果电解液渗出并进入您的眼睛里, 不要揉擦您的眼睛, 立刻用食用油清洗眼睛并就医。

! Caution 注 意

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
在使用电池之前, 应仔细阅读操作指南并对使用中的注意事项有足够深刻的理解。
- Charging with specific charger according to product specification. Charge with CC/CV method. Strictly prohibit revered charging. Connect cell reverse will not charge the cell. At the same time, it will reduce the charge-discharge characteristics and safety characteristics; this will lead to product heat and leakage.
充电时请使用指定的充电器并按照本规格书的要求进行充电。采用恒流恒压方式充电, 禁止反向充电。若电池正负极接反, 将无法对电芯进行充电; 同时, 反向充电会降低电芯的充放电性能和 安全性, 并会导致发热和泄漏。
充电时请使用指定的充电器并严格按照本规格书的要求进行充电。采用恒流恒压方式充电, 禁止反向充电。若电池正负极接反, 将无法对电芯进行充电; 同时, 反向充电会降低电芯的充放电性能和 安全性, 并会导致发热和泄漏。
- Store batteries out of reach of children so that they are not accidentally swallowed.
把电池放到小孩够不到的地方以免吞服。
- If younger children use the Cell, their guardians should explain the proper handling.
小孩使用电池时, 监护人应详细解释操作方法。
- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
在将电池装入设备或从设备中取出之前仔细阅读设备操作手册。
Strictly prohibits revered charging. Connect cell reverse will not charge the cell. At the same time, it will reduce the charge-discharge characteristics and safety characteristics; this will
- Batteries have life cycles. If the time that the Cell powers equipment becomes much shorter than usual, the Cell life is at an end. Replace the Cell with a new same one.
电池具有使用寿命, 如果使用电池的设备的工作时间比平常少的多, 请更换新电池。
- When not using Cell for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.
当长期不用时, 要将电池从设备中取出并放在低温低湿的环境中保存。
- While the Cell pack is charged, used and stored, keep it away from objects or materials with static

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electric charges.

电池应在远离静电的场所进行充电、使用和储存。

- If the terminals of the Cell become dirty, wipe with a dry clothe before using the Cell.
如果电池的接线端变脏，在使用之前用干布擦净。
- Storage the cells in storage temperature range as the specifications. After full discharged, we suggest that charging to 3.7~4.0V.with no using for a long time. 电芯应贮存在产品规格书规定的温度范围内，电芯放电放完后，如果长期不使用，建议充电至 3.7~4.0V 贮存。
- Battery should be charged and discharged every 3 months at 0.2 C during long term storage, and then charge to 50-70% of the capacity for storage.
- 电池在长期贮存过程中，必须每 3 个月 0.2C 进行充放电一次，然后充电至 50~70%的容量进行贮存。
- Do not exceed these ranges of the following temperature ranges:
电池在使用和贮存时的温度不能超出下面的要求：
Charge temperature range 充电 : 0°C to 45°C
Discharge temperature range 放电 : -20°C to 60°C
Storage temperature 储存: -10°C - +35°C

! Special Notice 特别注意

Keep the cells in **50% charged state** during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7~4.0V. And store the battery in cool and dry place.

电池在长时间储存的过程中保持带电量为 50%。我们建议每 3 个月充电至 50% 以上容量，保持电压在 3.7~4.0V。将电池存储在阴凉干燥的地方。

EEMB reserves the final explanation. Please use battery strictly according to specification. EEMB will not be responsible for any inappropriate operation. EEMB keeps the right to change product specifications without previous notice. If any question, please consult with the manufacturer

EEMB 保留最终解释权。请严格按照规范使用电池。EEMB 对任何不当操作将不负责。EEMB 保留修改产品规格书不另行通知的权利。如有任何问题，请咨询制造商。